# SAFEPLAST OY

SAFEPLAST HOSE PROTECTORS for full hose and personal protection SAFEPLAST – always a safe choice!











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### ABOUT SAFEPLAST OY

Safeplast Oy was founded and is based in Finland. We are specialized in producing **high-quality plastic spirals and textile sleeves** for many types of hose and personal protection. We also have a wide selection of **hose bundling straps**. Our products are designed to meet the requirements of machine and equipment manufacturers.

Safe-Spirals are manufactured exclusively from a high-density polyethylene by extrusion which gives the spirals a very durable construction and naturally rounded edges. Continuous product development ensures the high and competitive quality of Safeplast protective spiral products. In addition to our standard hose guards we produce ad hoc HDPE spirals for many special environments and applications.

Textile Safe-Sleeves, both standard type and MSHA-accepted, are designed mainly for operator protection, but function well as hose protectors against abrasion, too.

Safeplast Oy has certified **ISO 9001:2015** quality and **ISO 14001:2015** environmental management systems.

Our business has spread all over the world and to make this possible, we have established sister companies. In 2018 we built new manufacturing plant to the USA. Safeplast USA LCC is based in South Carolina. In Canada, Essex, Safeplast NA Ltd takes care of the local distribution of our products. Safeplast Asia Pacific in Singapore is responsible for the Asian Pacific market sales and distribution by local warehouse. Safeplast Sanghai Ltd. serves our Chinese customers with local warehouse.

Safeplast Oy customers include hydraulic retailers and world's leading machine manufacturers. Forestry, agriculture, offshore and mining machine manufacturers are forerunners in using Safeplast spirals. Spirals and sleeves can be used to protect all types of hoses and cables, like air plane ground cables and in tractors, excavators, forklifts and different kind of construction machines, big or small.

We offer you fast deliveries, reliable service and flexible solutions for your needs.

#### Safeplast is always a safe choice!





Safeplast Oy is part of SNT-Yhtiöt Oy whose major business activity since 1948 has been the production of accessories and services to various branches of industry.





### SAFEPLAST PRODUCT LINES AND FEATURES



### SAFE-SPIRALS

#### What? High quality & low-cost solution for hose protection.

- ✓ manufactured by extrusion from HD Polyethylene
- ✓ extreme breaking strength
- ✓ excellent abrasion resistance
- ✓ naturally rounded edges
- ✓ halogen-free
- ✓ elastic: return to original shape easily
- ✓ UV- tolerant
- ✓ recyclable
- ✓ contain no harmful or dangerous ingredients
- ✓ easy-to-install
- ✓ temperature range from -50 °C to +100 °C
- ✓ wide selection of diameters
- ✓ available in coils or pre-cuts
- ✓ special colours available on request
- ✓ own branding available on request
- ✓ many ad hoc spirals available

#### Why?

- ✓ protect your hoses against abrasion, hits and weather conditions
- ✓ save you money because the hoses last longer and the number of work delays caused by hose rupture decreases
- ✓ colorful spirals make your hoses more visible to increase safety
- ✓ bundle your hoses to increase safety and ease the handling

#### Where?

- ✓ forest machines
- ✓ agricultural machines
- ✓ mining machines
- ✓ construction machines, big or small
- ✓ tractors
- ✓ excavators
- ✓ trucks, trains, forklifts
- ✓ airplane ground cables basically all hydraulic hoses and much more...





### SAFE-SLEEVE (MSHA) & SAFE-WRAP

#### What? offer full protection for operators and hoses

- ✓ Pin Hole –tested: prevent direct fluid sprays by dispersing the oil into fog
- ✓ fulfill the requirements of standards EN 12999 and EN ISO 3457
- ✓ recyclable
- ✓ UV-tolerant
- ✓ great chemical tolerance
- ✓ excellent abrasion resistance
- ✓ Safe-Wrap with Velcro<sup>®</sup> fasteners
- ✓ own branding possible

#### Why?

- $\checkmark$  hydraulic oil fluid can pierce human skin with only 7 bar pressure. When the oil penetrates dermal tissue and tendons for example through your finger tip it can only be removed in an operation
- EU-standards demand protection against direct fluid jets
- $\checkmark$  our Sleeves are Pin Hole –tested –> you can rely on them to protect you and your workers A A SA
- ✓ protect hoses against abrasion
- ✓ bundle hoses together

### SAFE-STRIPS

#### wide range of hose bundling straps What?

#### Why?

- SAFE-STRIP  $\checkmark$  bind the hoses together to make the handling of hose bundles safer and easier
- ✓ mounting of spirals becomes easier and faster once the hoses stay together
- ✓ own branding possible







#### **SAFE-SPIRAL FEATURES**

Product	SAFE-						
	SPIRAL	SAFE-	SAFE-	SAFE-	SAFE-	SAFE-	SAFE-
	STANDAR	SPIRAL	SPIRAL	SPIRAL	SPIRAL	SPIRAL	SPIRAL
Quality feature	D	ECO	BRANDED	ABRA	DUO	ASTA	MINE +
Raw material HDPE	•	٠	•	•	•	•	•
Round edges	●	•	•	•	•	•	•
Pre-cuts available	•		•				
Coils available	•	•	•	●	•	•	•
2-coloured			•	•	•		
Special colours	•		•	●	•		
Customer branding	•		•				•
UV-protected	•		•	●	•	•	•
Recyclable	•	•	•	●	•	•	•
Antistatic (limited)	•		•	•	•		
Antistatic (permanent)						•	•
Flame retardant (MSHA)							•
Stock article	•						

#### SAFE-SLEEVE FEATURES

Quality feature	Product	SAFE-SLEEVE STANDARD	SAFE-SLEEVE MSHA	SAFE-WRAP	SAFE-FIRE SLEEVE / WRAP
Pin hole-approved		•	•	•	
Pre-cuts available		•	•	•	
Rolls available		•	•	•	•
Customer branding			•	• *	• *
Special colours		•		•	• *
Flame retardant			•	• *	•
High temperatures					•
Recyclable		•	•	•	
Stock article		•	•	• **	•
				* on request	* on request
				** standard sizes	



#### **SAFE-SPIRAL** hose protectors

DNV-GL

- our standard plastic hose guards
- protect hydraulic and pneumatic hoses against abrasion, shocks, weather and general wearing and therefore prolong the life of your hoses
- offer an economical and quality choice for hose protection
- colour spirals make hoses more visible and prevent any possible accidents beforehand
- are easy to install and one size can be used to a large range of hose sizes thanks to the flexibility of Safe-Spirals

**SAFE-SPIRALS** are produced by extrusion from High Density Polyethylene. The advantages gained by using this method are superior breaking strength compared to spirals which are produced by cutting, and naturally rounded edges of the spiral.

#### SAFE-SPIRALS

- resistant to acids, oils and solvents
- contain antistatic additive
- flexible and easy-to-install
- UV-tolerant
- tolerate both frost and heat
- are recyclable

Abrasion resistance of Safe-Spirals is excellent and wearing minimal.



Recommended temperature range is from -50°C up to +80°C (continuous) and +100°C (shortly).

Outer diameters are available from 12 mm to 140 mm which equals to approximate usage range from hose OD 9 mm to 155 mm.







**Colours:** 

standard colours black and yellow, other colours available on request (MOQ 600 m per colour)



Coils:	12 mm – 20 mm	25 m
	25 mm – 5 0mm	25 m and 50 m
	40 mm, 63 mm	25 m
	75 mm, 90 mm	20 m
	110 mm	15 m
	125 mm	12 m
	140 mm	10 m
Pre-cut lengths:	OD 12 – 50 mm OD 75 – 140 mm	minimum length 500mm, minimum length 1000mm



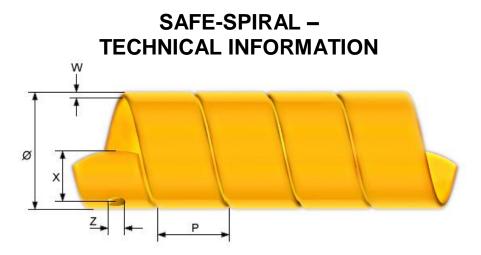
Maximum length for all diameters 6000 mm, MOQ apply to all pre-cuts.

All pre-cut lengths are equipped with a rounded end and a drill hole for lengthening and fastening purposes.









Material: High Density Polyethylene

Spirals open during storing and transportation but will return to the original shape once installed. Coils do <u>not</u> have a hole at the ends.

Nominal outer / inner Ø	Recommended usage range Hose diameter mm / inch	Safeplast article no. for coils black / yellow	Coil length	Weight <sup>average</sup> kg / m	Wall W mm	Pitch P mm	Hole Ø Z mm
<b>12 / 9.6 mm</b> (ID ~0.38")	<b>9 – 13</b> 0.35 – 0.51"	012R25MU / 012R25KE	25 m	0.04	1.2	10	-
<b>16 / 13.4 mm</b> (ID ~0.52")	<b>13 – 18</b> 0.51 – 0.71"	016R25MU / 016R25KE	25 m	0.06	1.3	12	-
<b>20 / 16.0 mm</b> (ID ~0.63")	<b>16 – 22</b> 0.63 – 0.87"	020R25MU / 020R25KE	25 m	0.11	2.0	20	7
<b>25 / 20.6 mm</b> (ID ~0.81")	<b>20 – 27</b> 0.78 – 1.06"	025R25MU / 025R25KE	25 m	0.17	2.2	21	7
<b>32 / 27.0 mm</b> (ID ~1.06")	<b>27 – 36</b> 1.06 – 1.42"	032R25MU / 032R25KE	25 m	0.23	2.5	22	7
<b>40 / 34.6 mm</b> (ID ~1.36")	<b>34 – 44</b> 1.34 – 1.73"	040R25MU / 040R25KE	25 m	0.29	2.7	24	-
<b>50 / 43.2 mm</b> (ID ~1.70")	<b>43 – 55</b> 1.69 – 2.16"	050R25MU / 050R25KE	25 m	0.41	3.4	30	7
<b>63 / 55.6 mm</b> (ID ~2.19")	<b>55 – 67</b> 2.16 – 2.64"	063R25MU / 063R25KE	25 m	0.55	3.7	37	-
<b>75 / 66.2 mm</b> (ID ~2.60")	<b>66 – 80</b> 2.60 – 3.15"	075R20MU / 075R20KE	20 m	0.88	4.4	42	10
<b>90 / 80.2 mm</b> (ID ~3.16")	<b>80 – 98</b> 3.15 – 3.86"	090R20MU / 090R20KE	20 m	1.20	4.9	45	10
<b>110 / 99.0 mm</b> (ID ~3.90")	<b>99 - 115</b> 3.90 - 4.53"	110R15MU / 110R15KE	15 m	1.61	5.5	50	10
<b>125 / 113.2 mm</b> (ID ~4.46")	<b>113 – 130</b> 4.45 – 5.12"	125R12MU / 125R12KE	12 m	2.05	5.9	52	-
<b>140 / 127.0 mm</b> (ID ~5.00")	<b>125 – 155</b> 4.92 – 6.10"	140R10MU / 140R10KE	10 m	2.38	6.5	55	10



### SAFEPLAST ECO-LINE

#### SAFE-SPIRAL ECO

- economical and flexible solution for hose protection
- produced by extrusion from 100 % recycled HD polyethylene
- resistant to acids, oils and solvents
- are recyclable / contain no harmful materials
- recommended temperature range is from -40°C up to +80°C





Made from Recycled HDPE

#### Colours:

black (ECO), light grey (RECO) and yellow (RECOK)

Nominal outer / inner Ø	Safeplast article no. for black / grey / yellow coils	Weight average kg/m	Wall W mm	Pitch P mm	Coil length
<b>12 / 9.6 mm</b> ±0.7 mm	012R25ECO / RECO (yellow not available)	0.04	<b>1.2</b> ±0.3 mm	<b>10</b> ±1.2 mm	25 m
<b>16 / 13.4 mm</b> ±0.8 mm	016R25ECO / RECO / RECOK	0.06	<b>1.3</b> ±0.3 mm	<b>12</b> ±1.2 mm	25 m
<b>20 / 16.0 mm</b> ±1.0 mm	020R25ECO / RECO / RECOK	0.10	<b>2.0</b> ±0.3 mm	<b>20</b> ±1.3 mm	25 m
<b>25 / 20.6 mm</b> ±1.3 mm	025R25ECO / RECO / RECOK	0.16	<b>2.2</b> ±0.3 mm	<b>21</b> ±1.3 mm	25 m
<b>32 / 27.0 mm</b> ±1.6 mm	032R25ECO / RECO / RECOK	0.20	<b>2.5</b> ±0.4 mm	<b>22</b> ±1.5 mm	25 m
<b>40 / 34.6 mm</b> ±2.0 mm	040R25ECO / RECO / RECOK	0.30	<b>2.7</b> ±0.4 mm	<b>24</b> ±1.7 mm	25 m
<b>50 / 43.2 mm</b> ±2.5 mm	050R25ECO / RECO / RECOK	0.40	<b>3.4</b> ±0.3 mm	<b>30</b> ±2.0 mm	25 m
63 / 55.6 mm ±3.2 mm	063R25ECO / RECO / RECOK	0.65	<b>3.7</b> ±0.3 mm	<b>37</b> ±2.0 mm	25 m
<b>75 / 66.2 mm</b> ±4.0 mm	075R20ECO / RECO / RECOK	0.73	<b>4.4</b> ±0.3 mm	<b>42</b> ±2.0 mm	20 m
<b>90 / 80.2 mm</b> ±6.0 mm	090R20ECO / RECO / RECOK	1.20	<b>4.9</b> ±0.3 mm	<b>45</b> ±2.0 mm	20 m
<b>110 / 99.0 mm</b> ±7.0 mm	110R15ECO / RECO / RECOK	1.76	<b>5.5</b> ±0.5 mm	<b>50</b> ±2.0 mm	15m



### ECO-FLEX & ECO-FLAT

- economical and very flexible solution for hose protection or hose and cable bundling
- produced by extrusion from 100 % recycled HD polyethylene
- · resistant to acids, oils and solvents
- are recyclable / contain no harmful materials
- recommended temperature range -40°C to +80°C





Made from Recycled HDPE



black only



ECO-FLEX has a round profile to diminish friction. It has a wider bend radius because of smaller distance of spirals.

ECO-FLAT has a flat surface for easy cable bundling.

Available nominal outer diameters	Coil length	Weight average kg/m	Safeplast article no. for ECO-FLEX	Safeplast article no. for ECO-FLAT
16 mm	25 m	0.05	EFX016R25MU	EFT016R25MU
20 mm	25 m	0.08	EFX020R25MU	EFT020R25MU
25 mm	25 m	0.11	EFX025R25MU	EFT025R25MU
32 mm	25 m	0.17	EFX032R25MU	EFT032R25MU
40 mm	25 m	0.23	EFX040R25MU	EFT040R25MU



### SAFE-SPIRAL DUO

Safe-Spiral DUO is designed for marking of different types of hoses and / or to catch attention to a certain object. It can also help your company or your end customer to build brand awareness with company colours.

Safe-Spiral DUO is produced by double extrusion and you can pair any colour with black (MOQ 400 m per colour combination).

Safe-Spiral DUO is not a stock item but produced after order.



Material: High Density Polyethylene

Nominal outer / inner Ø	Recommended usage range Hose diameter mm	Safeplast article no.	Coil length	Weight average kg / m	Wall W mm	Pitch P mm
16 / 13.4 mm	13 – 18	DUO016R25	25 m	0.06	1.3	12
20 / 16.0 mm	16 – 22	DUO020R25	25 m	0.11	2.0	20
25 / 20.6 mm	20 – 27	DUO025R25	25 m	0.17	2.2	21
32 / 27.0 mm	27 – 36	DUO032R25	25 m	0.23	2.5	22
40 / 34.6 mm	34 – 44	DUO040R25	25 m	0.29	2.7	24
50 / 43.2 mm	43 – 55	DUO050R25	25 m	0.41	3.4	30
63 / 55.6 mm	55 – 67	DUO063R25	25 m	0.55	3.7	27
75 / 66.2mm	66 - 80	DUO075R20	20 m	0.88	4.4	42
90 / 80.2 mm	80 - 98	DUO090R20	20 m	1.20	4.9	45
110 / 99.0 mm	99 – 115	DUO110R15	15 m	1.61	5.5	50





### SAFE-SPIRALS WITH YOUR BRAND



Safe-Spirals can be laser-marked with your brand or logo text for you to further increase your brand awareness.

It is possible to add also your company colours to differentiate your company from your competitors.

Minimum order quantity (MOQ) is **600 meters** per order (per colour when this option is wished) and this can comprise of different sizes.

Price is offered based on total quantity.

#### Printing is possible on black spirals OD 16 – 110 mm.

Colour stripe is possible for spirals OD 16 – 110 mm.



These laser-marked spirals are always produced after order.





#### SAFE-SPIRAL ABRA



Safe-Spiral ABRA is a 2-coloured **Wear Indicator** –spiral. It has black surface and yellow interior.

Safe-Spiral ABRA helps to identify those problematic points that are exposed to abrasion and / or hard hits and therefore need more punctual monitoring: once the black top layer wears off and the yellow colour appears this indicates that the spiral should soon be replaced.

Abrasion of this spiral is very minimal even though the thickness of the top layer is only 0.5 mm. It would take approximately 1000 km or 415 hours to wear off at 1.9 MPa surface pressure (pin-on-disk tester).

Safe-Spiral ABRA is produced by double extrusion from HD Polyethylene and has round edges just like our standard Safe-Spiral.



Safe-Spiral ABRA is available in OD from 16 mm to 110 mm.

Lengths: available only in coils.

Safe-Spiral ABRA is not a stock item but produced after order.



#### SAFE-SPIRAL ABRA – TECHNICAL INFORMATION





Material: High Density Polyethylene

Spirals open during storing and transportation but will return to the original shape once installed. Coils do <u>not</u> have a hole at the ends.

Nominal outer / inner $\emptyset$	Recommended usage range Hose diameter mm	Safeplast article no.	Coil length	Weight average kg / m	Wall W mm	Pitch P mm
16 / 13.4 mm	13 – 18	DC016R25MK	25 m	0.06	1.3	1.2
20 / 16.0 mm	16 – 22	DC020R25MK	25 m	0.11	2.0	20
25 / 20.6 mm	20 – 27	DC025R25MK	25 m	0.17	2.2	21
32 / 27.0 mm	27 – 36	DC032R25MK	25 m	0.23	2.5	22
40 / 34.6 mm	34 – 44	DC040R25MK	25 m	0.29	2.7	24
50 / 43.2 mm	43 – 55	DC050R25MK	25 m	0.41	3.4	30
63 / 55.6 mm	55 – 67	DC063R25MK	25 m	0.55	3.7	27
75 / 66.2 mm	66 - 80	DC075R20MK	20 m	0.88	4.4	42
90 / 80.2 mm	80 - 98	DC090R20MK	20 m	1.20	4.9	45
110 / 99.0 mm	99 – 115	DC110R15MK	15 m	1.61	5.5	50



### SAFE-SPIRAL MINE +



Safe-Spiral MINE + is **flame retardant** and permanently **antistatic** ("FRAS"), making it best suitable for protection against mechanical abrasion of hydraulic hoses in underground mining machinery and mining appliances.

Safe-Spiral MINE + is accepted as Flame-Resistant Solid Product taken into Mines with Acceptance No. **MSHA IC-271** by the Mine Safety and Health Administration.

According to UL-94 (standard for Safety of Flammability of Plastic Materials) Safe Spiral MINE + scored the top **V-0** classification.

Lengths:

available only in coils

Color: brownish grey

Delivery time: 4 – 5 weeks from order. Safe-Spiral MINE + is not a stock item but produced <u>after order</u>.

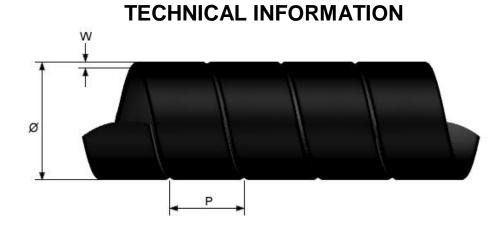
Material: This product is produced from HD Polyethylene. Flame resistivity has been improved further with different ingredients to decelerate ignitability and burning. Product includes a conductive thermoplastic compound.





SAFE-SPIRAL MINE + -





Material: High Density Polyethylene

Spirals open during storing and transportation but will return to the original shape once installed. Coils do <u>not</u> have a hole at the ends.

Nominal outer / inner Ø	Recommended range Hose diameter mm	Safeplast article no.	Coil length	Weight average kg / m	Wall mm	Pitch mm
16 / 13.4 mm	13 – 18	016R25MINE+	25 m	0.06	1.3	12
20 / 16.0 mm	16 – 22	020R25MINE+	25 m	0.11	2.0	20
25 / 20.6 mm	20 – 27	025R25MINE+	25 m	0.17	2.2	21
32 / 27.0 mm	27 – 36	032R25MINE+	25 m	0.23	2.5	22
40 / 34.6 mm	34 – 44	040R25MINE+	25 m	0.29	2.7	24
50 / 43.2 mm	43 – 55	050R25MINE+	25 m	0.41	3.4	30
63 / 55.6 mm	55 – 67	063R25MINE+	25 m	0.55	3.7	27
75 / 66.2 mm	66 - 80	075R20MINE+	20 m	0.88	4.4	42
90 / 80.2 mm	80 - 98	090R20MINE+	20 m	1.20	4.9	45
110 / 99.0 mm	99 – 115	110R15MINE+	15 m	1.61	5.5	50



### SAFE-SPIRAL ASTA



Safe-Spiral ASTA is a **permanently antistatic spiral** which is designed for explosive surroundings, like underground mines and other special environments that demand conductivity. Safe-Spiral ASTA conforms with PN-EN 13463-1 which is the ATEX -related standard for "Non-Electrical Equipment for potentially Explosive Atmospheres".

- Lengths:available only in coilsColors:blackDelivery time:4 -5 weeks after order
- Material: HD polyethylene + conductive thermoplastic compound

Safe-Spiral ASTA is available in following diameters:

Normative outer / inner Ø	Recommended range Hose diameter mm	Safeplast article no.	Coil length	Weight average kg/m	Wall mm	Pitch mm
20 / 16.0 mm	16 – 22	020R25ASTA	25 m	0.11	2.0	20
25 / 20.6 mm	20 – 27	025R25ASTA	25 m	0.17	2.2	21
32 / 27.0 mm	27 – 36	032R25ASTA	25 m	0.23	2.5	22
40 / 34.6 mm	34 – 44	040R25ASTA	25 m	0.29	2.7	24
50 / 43.2 mm	43 – 55	050R25ASTA	25 m	0.41	3.4	30
63 / 55.6 mm	55 – 67	063R25ASTA	25 m	0.55	3.7	27
75 / 66.2 mm	66 - 80	075R20ASTA	20 m	0.88	4.4	42
90 / 80.2 mm	80 – 98	090R20ASTA	20 m	1.20	4.9	45
110 / 99.0 mm	99 – 115	110R15ASTA	15 m	1.61	5.5	50

Due to the conductive compounds the above-mentioned measurements are normative as the product tends to shrink a bit after cooling. Surface resistivity is average 8.0 k $\Omega$ /sq. Test report / certificate of conformity are available on request.



### **STANDARD PACKAGES**



### Coils

Diameter	Length	Package
12 mm	25 m	40 x 40 x 10 cm
16 mm	25 m	40 x 40 x 10 cm
20 mm	25 m	40 x 40 x 15 cm
25 mm	25 m	60 x 40 x 15 cm
25 mm	50 m	60 x 40 x 25 cm
32 mm	25 m	60 x 40 x 25 cm
32 mm	50 m	60 x 40 x 38 cm
40 mm	25 m	60 x 40 x 38 cm
50 mm	25 m	80 x 60 x 28 cm
50 mm	50 m	80 x 60 x 43 cm
63 mm	25 m	80 x 60 x 43 cm
75 mm	20 m	80 x 60 x 43 cm
90 mm	20 m	80 x 60 x 63 cm
110 mm	15 m	80 x 60 x 63 cm
125 mm	12 m	80 x 60 x 63 cm
140 mm	10 m	80 x 60 x 63 cm



Diameter	Pieces	Package
20 mm	4 pcs	40 x 40 x 15 cm
20 11111	25 pcs	80 x 60 x 28 cm
25 mm	4 pcs	40 x 60 x 15 cm
25 11111	25 pcs	80 x 60 x 43 cm
32 mm	4 pcs	40 x 60 x 25 cm
52 11111	10 pcs	80 x 60 x 28 cm
50 mm	10 pcs	80 x 60 x 43 cm
75 mm	5 pcs	80 x 60 x 63 cm
90 mm	4 pcs	80 x 60 x 63 cm
110 mm	3 pcs	80 x 60 x 63 cm
140 mm	2 pcs	80 x 60 x 63 cm



#### Pieces up to 1.2 m

Diameter	Pcs / Package
20 mm	50 pcs
25 mm	50 pcs
32 mm	50 pcs
40 mm	25 pcs
50 mm	25 pcs
63 mm	20 pcs
75 mm	10 pcs
90 mm	10 pcs
110 mm	10 pcs
140 mm	5 pcs



#### SAFE-SLEEVE

Our standard type textile SAFE-SLEEVE is produced from **polypropylene** which is very hard-wearing and recyclable.

Polypropylene endures acids and alkalis well.

- protect people near-by a breaking hose
- protect hydraulic hoses from abrasion
- offer an economical and safe choice for hose protection
- material fully recyclable
- tolerate both freeze and heat

SAFE-SLEEVE protects people near-by a breaking hose (is pin holeapproved). European standard EN ISO 3457 states that hydraulic hoses must be protected in following cases:

- operating pressure exceeds 5 MPa (=50 bar) or
- temperature exceeds 60 °C and

- the hoses are in common operating place within 1 meter range from the operator and in case of hose breakage the direct fluid spray may reach the operator

In addition, the protectors must be strong enough to stop, spread or turn the fluid from directly hitting the operator once the hose breaks. Standards EN 12999 and EN 4413 also contain protection demands for hose assemblies.

Our Safe-Sleeve fulfils these demands!

Abrasion resistance of SAFE-SLEEVE is excellent (tested to standard SFS-EN ISO 12947-2: 45 000 rubs). This makes it a very good hose protector, as well.

The recommended temperature range is from -40 °C to +80 °C.

SAFE-SLEEVE is UV-protected (lasts at least 120 kLy) and according to UV-aging tests the UV-ageing did not have a significant effect on the tensile properties or colour of the Safe-sleeve. SAFE-SLEEVE has low conductivity of electricity.







Colour:	plain black, no printing
Length:	50m / roll
Extensions:	max one per roll

DNV-GL

It is recommended to choose a size which is a few millimetres larger than the hose to improve protection and make mounting easier. Whether there is a coupling already installed also affects the eligible size.

SAFE-SLEEVE product code	Inner $Ø$ / flat (mm) Tolerance for ID ± 0.5 mm and for flat size ± 5 %
SL-RDX17	17 / 30
SL-RDX20	20 / 35
SL-RDX23	23 / 40
SL-RDX27	27 / 45
SL-RDX30	30 / 50
SL-RDX36	36 / 60
SL-RDX39	39 / 65
SL-RDX46	46 / 75
SL-RDX55	55 / 90
SL-RDX62	62 / 100
SL-RDX78	78 / 125
SL-RDX94	94 / 150
SL-RDX109	109 / 175
SL-RDX125	125 / 200

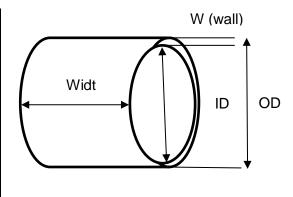




#### **ALUMINIUM FERRULES**

Material: Aluminium alloy of EN AW-6060 T6 – EN AW-6005A T6 / EN AW-6082 T6 (EN 573-3, 755-1, 755-2, 755-8)

Safeplast article	OD	ID mm	W mm	Width
no.	mm			mm
ALUHO 20	20	17	1.5	27
ALUHO 25	25	22	1.5	27
ALUHO 30	30	27	1.5	27
ALUHO 35	35	32	1.5	27
ALUHO 40	40	36	2.0	27
ALUHO 45	45	39	3.0	30
ALUHO 50	50	46	2.0	27





#### SAFE-SLEEVE MSHA

MSHA-accepted Safe-Sleeve is a textile hose protector which is produced from recyclable polyester. It is easy to install and its abrasion resistance is excellent (tested to standard SFS-EN ISO 12947-2: >200,000 rubs).

In addition to protecting hoses, SAFE-SLEEVE MSHA protects people nearby a breaking hose and meets the requirements of standards EN ISO 3457, EN 4413 and EN 12999.

The recommended temperature range is from -40 °C to +120 °C. SAFE-SLEEVE MSHA tolerates UV well and has low conductivity of electricity.

Test reports are available on request.

Colour: Black with white printing only. Own printing possible! Length: 50m / roll.

SAFE-SLEEVE	Inner diameter / flat (mm)	
MSHA	Tolerance for ID $\pm$ 0.5mm	
Product code	and for flat size ± 5%	
MSHA-RD17M	17 / 30	
MSHA-RD20M	20 / 35	
MSHA-RD23M	23 / 40	
MSHA-RD27M	27 / 45	
MSHA-RD30M	30 / 50	
MSHA-RD33M	33 / 55	
MSHA-RD36M	36 / 60	
MSHA-RD39M	39 / 65	
MSHA-RD46M	46 / 75	
MSHA-RD55M	55 / 90	
MSHA-RD62M	62 / 100	
MSHA-RD68M	68 / 110	
MSHA-RD78M	78 / 125	
MSHA-RD85M	85 / 135	
MSHA-RD109M	109 / 175	
MSHA-RD125M	125 / 200	

Aluminium rings (OD / ID):

ALUHO 20 / 17 mm ALUHO 25 / 22 mm ALUHO 30 / 27 mm ALUHO 35 / 32 mm ALUHO 40 / 36 mm ALUHO 45 / 39 mm ALUHO 50 / 46 mm











#### SAFE-WRAP

SAFE-WRAP is produced from 100 % polyamide with PU coating and Velcro<sup>®</sup> -brand fasteners which make it very easy and fast to install on hose assemblies afterwards and repeatedly. This makes Safe-Wrap a very cost-effective solution for hose protection and hose bundling. It can be equipped with mounting eyelets and / or straps, too.

Safe-Wraps tensile strength is excellent (EN ISO 13934-1) and water repellence of the fabric is 100 % (EN 24920).

The operating temperature is between -20 °C to +120 °C.

Safe-Wrap also fulfils the demands of standard ISO 3457 (pin hole –approved).

This product is very abrasion resistant.

#### Safeplast article no. for standard sizes

	<u>in 25 m rolls</u>		in 10 m rolls:
40 mm	WR-RD40R25	/	WR-RD40R10
60 mm	WR-RD60R25	/	WR-RD60R10
80 mm	WR-RD80R25	/	WR-RD80R10
100 mm	WR-RD100R25	/	WR-RD100R10
120 mm	WR-RD120R25	/	WR-RD120R10

Other diameters (Ø **20 mm to 400 mm**, in 5 mm intervals) are offered on request.

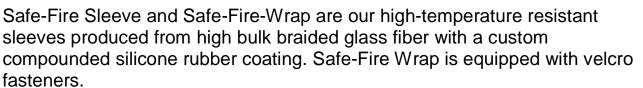
Standard roll lengths: 10 m and 25 m Other roll lengths up to 50 m and fixed lengths are produced after order.







### SAFE-FIRE SLEEVE & SAFE-FIRE WRAP



These fire sleeves are designed to protect hoses, wires and cables from molten metal splash, high heat hazards and occasional exposure to flame in steel plants, foundries, mining, offshore, aerospace, cutting and welding shops and wherever hoses, cables and wires may be exposed to high temperatures.

Safeplast Code	DESCRIPTION	m / roll
SFS-RD10	SAFE-FIRE SLEEVE, RED ID 10 mm	20
SFS-RD15	SAFE-FIRE SLEEVE, RED ID 15 mm	20
SFS-RD20	SAFE-FIRE SLEEVE, RED ID 20 mm	20
SFS-RD25	SAFE-FIRE SLEEVE, RED ID 25 mm	20
SFS-RD30	SAFE-FIRE SLEEVE, RED ID 30 mm	20
SFS-RD35	SAFE-FIRE SLEEVE, RED ID 35 mm	20
SFS-RD40	SAFE-FIRE SLEEVE, RED ID 40 mm	20
SFS-RD45	SAFE-FIRE SLEEVE, RED ID 45 mm	15
SFS-RD50	SAFE-FIRE SLEEVE, RED ID 50 mm	15
SFS-RD55	SAFE-FIRE SLEEVE, RED ID 55 mm	15
SFS-RD60	SAFE-FIRE SLEEVE, RED ID 60 mm	15
SFS-RD65	SAFE-FIRE SLEEVE, RED ID 65 mm	15
SFS-RD70	SAFE-FIRE SLEEVE, RED ID 70 mm	10
SFS-RD75	SAFE-FIRE SLEEVE, RED ID 75 mm	10



<u>Heat resistance</u> / Temperatures: 260°C continuous 1000 °C / 20 min 1600 °C / 30 sec







EPLAST

#### SAFE-FIRE WRAP

Safeplast Code	DESCRIPTION	m / roll
SFSWV-RD10	SAFE-FIRE WRAP, RED ID 10 mm	20
SFSWV-RD15	SAFE-FIRE WRAP, RED ID 15 mm	20
SFSWV-RD20	SAFE-FIRE WRAP, RED ID 20 mm	20
SFSWV-RD25	SAFE-FIRE WRAP, RED ID 25 mm	20
SFSWV-RD30	SAFE-FIRE WRAP, RED ID 30 mm	20
SFSWV-RD35	SAFE-FIRE WRAP, RED ID 35 mm	20
SFSWV-RD40	SAFE-FIRE WRAP, RED ID 40 mm	20
SFSWV-RD45	SAFE-FIRE WRAP, RED ID 45 mm	15
SFSWV-RD50	SAFE-FIRE WRAP, RED ID 50 mm	15
SFSWV-RD75	SAFE-FIRE WRAP, RED ID 75 mm	15





**Safe-Fire tape** (art. no SFS-TE3) is made of 100 % silicone rubber with heat resistance +260° C in continuous exposure. It is meant to seal the ends of fire sleeve and is available in

3 m rolls.





### SAFEPLAST BINDING SPIRALS

Safeplast binding spirals are meant for bundling of electric cables and wires. With Safeplast binding spirals, cables and wires can be also protected against abrasion and shocks. They ease the handling and maintenance of electric cables.

Binding Spirals are produced by cutting from plastic pipe and the material is frost and heat resistant PE.

#### SAFEPLAST BINDING SPIRALS

- tolerate well acids, oils and solvents
- are very flexible
- are UV-tolerant
- usable in temperatures from -30 °C up to + 80 °C
- are recyclable

Outer diameters (nominal):

6 mm	15 mm
8 mm	20 mm
10 mm	25 mm
12 mm	

Lengths:

6 mm	100 m
8 – 15 mm	50 m
20 – 25 mm	25 m

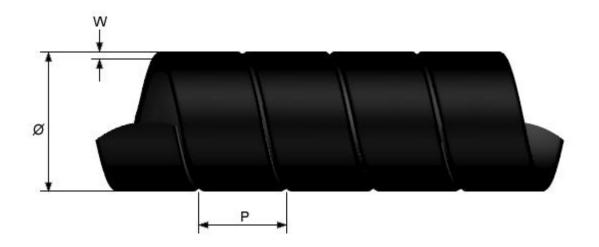
Colour: available only in **black** 

Teerivuorenkatu 5-7, FI-33300 Tampere, Finland Tel. +358 3 252 5911 sales@safeplast.fi <u>www.safeplast.fi</u>





#### SAFEPLAST BINDING SPIRALS – TECHNICAL INFORMATION



#### Material: Polyethylene

Nominal outer / inner Ø	Wall mm	Pitch mm	Colour	Length	Safeplast article no.
6 / 4 mm	1.0	5.5	black	100 m	N06R100MU
8 / 6 mm	1.0	5.5	black	50 m	N08R50MU
10 / 8 mm	1.0	8.0	black	50 m	N10R50MU
12 / 10 mm	1.0	8.0	black	50 m	N12R50MU
15 / 12.5 mm	1.25	10.0	black	50 m	N15R50MU
20 / 16 mm	2.0	18.0	black	25 m	N20R25MU
25 / 21 mm	2.0	18.0	black	25 m	N25R25MU



#### SAFE-STRIPS



When you handle long and/or heavy hoses, you should always fasten them together to make the handling easier and safer. Mounting of spirals on a hose bundle can be done much quicker if the hoses a tied together.

Note: plastic cables ties should never be used to bundle hydraulic hoses, because they may wear out the hose surface.

SAFE-STRIP bundling straps are convenient for multi-hose bundles and can be used over and over again. There are three different types of Safe-Strips.

Safe-Strips <u>with or without</u> a **mounting eyelet** are produced from polypropylene and have Velcro® -brand fasteners. Breaking strength of Safe-Strips is average 1500 N. The buckle is stainless steel and the width of the band 40 mm.

#### Safe-Strip, standard

Product code	Length	Bundel max		
ST-RD70	310 mm	70 mm		
ST-RD100	435 mm	100 mm		
ST-RD125	505 mm	125mm		
ST-RD155	605 mm	155 mm		
ST-RD180	680 mm	180 mm		



#### Safe-Strip with mounting eyelet

Product code	Length	Bundel max
ST-RDR70	340 mm	70 mm
ST-RDR100	455 mm	100 mm
ST-RDR125	540 mm	125 mm
ST-RDR155	660 mm	155 mm
ST-RDR180	765 mm	180 mm

Safe-Strip text is woven with blue yarn.

Sales unit for Safe-Strips with Velcro fasteners is 10 pcs / size.





Third type of Safe-Strip is equipped with a quick-release **buckle**. The width of the band is 25 mm and it is also woven with a blue Safe-Strip text.

Great advantage of our straps is the taper cut edge for much easier threading into buckle which make this product very user-friendly. There is also a loop to hold the band end.

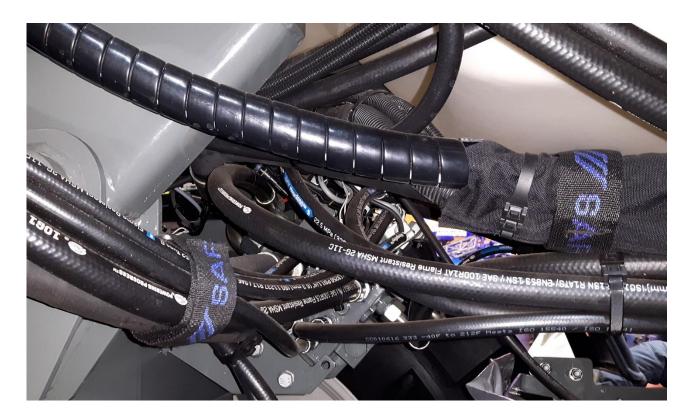
#### Safe-Strip with buckle

Product code	Length
ST-FLL50	500 mm
ST-FLL100	1000 mm
ST-FLL150	1500 mm



Sales unit for Safe-Strip with buckle is 25 pcs / size.

All of these Safe-Strips are possible to have with the customer name, logo and / or colour (the other colour is always black). Minimum order quantities apply.





#### Safeplast Binding Straps

Safeplast has a range of Binding Straps which can be used for many different kind of purposes, for example for bundling of hydraulic hoses or electrical cables together.

You can handle long and heavy hose bundles easier by strapping them before mounting spiral on the bundle.

Safeplast Binding Straps are made of very durable and flame retardant woven polyester (PES). All the straps have adjustment holes (except the smallest size, which is meant for bundling of electric cables).

Tensile strength is 3000 – 4200 N.

Article no.	Length	Width	Thickness	Material	Buckle	Package size
ST-UR250	250 mm	9 mm	1.4 mm	polyester	spike	100 pcs
ST-UR400	400 mm	20 mm	1.8 mm	polyester	spike	50 pcs
ST-UR600	600 mm	20 mm	1.8 mm	polyester	spike	50 pcs
ST-UR800	800 mm	20 mm	1.8 mm	polyester	spike	50 pcs
				·		
ST-UR850	850 mm	23 mm	2.5 mm	polyester	spike	50 pcs





There is also a tool available to help tighten the straps, operable by a ratchet.





#### SAFE-STOPPER

DNV-GL

Safe-Stopper is a product meant to stop Whip Lash -effect when a hose gets detached. This hose restraint keeps the hose from harming the person working in proximity of the hose.

Textile material is gentle the hoses, because it is light and soft. The assembly is easy and quick and does not require any tools. Also, one size can be used for most hoses.

There are two models available:

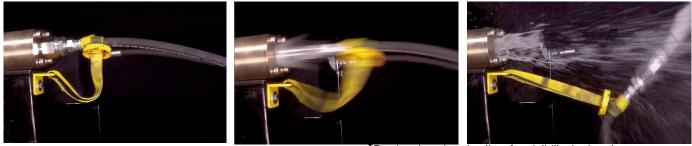
1) Bolt fix "SA-STBF"







"Safe-Stopper" can be used for all low-pressure hydraulic hoses up to 500 bar. It should be replaced at the time of changing the hose.



Product is painted yellow for visibility in the photos.

Material: Width: Thickness: Tightening piece: Bolt:

20 mm 1.8 mm neoprene 60 sha, thickness 10 mm (±0.8 mm) surface treated steel, welded, for bolt size M6

Sales unit:

50 pcs / model

polyester, black



#### SAFE-BUNDLER



(Utility Model no. FI 11986)

The Safe-Bundler tool is designed to be used for mounting of Safe-Spirals on hydraulic hoses and especially for hose bundles. The tool opens the spiral to be moved forward by an electric drill. It does not require much working space, but can be used in limited space.

In addition to being very fast and easy, the mounting is ergonomic and reduces the physical strain on the operators' wrists.

There are two tool sizes (small for spirals OD 32 – 50 mm and large for 50 – 140mm). You can mount Safe-Spirals on hose bundles with a maximum diameter of 180 mm. You can even use one spiral size for a wider range than before.

It is highly recommended to bundle the hoses together with straps first to help keep the hoses together during the mounting process and to guarantee a safer and smoother mounting.





#### SAFE-TOOL

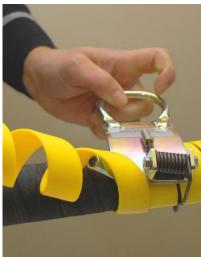




Start by rotating the spiral 1-2 rounds onto the hose / hose bundle (if the spiral is long it is better to start from the middle). Lift the spiral on top of the pin, the pin towards the mounting direction. Holding spring follows the hose. Turn the tool by its handle.







Available in two sizes: **HAKOP** – smaller tool for spirals OD 20 – 50 mm **HAKOI** – larger tool for spirals OD 63 – 140 mm



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### **REACH & RoHS Compliance Statement**

REACH (Registration, Evaluation, Authorization and Restriction of Chemicals) is a European Union Commission (EUC) Regulation on chemicals and their safe use (EC 1907/2006) entered force on 01 June, 2007.

Safeplast Oy supports the basic aim of REACH in improving the protection of human health and environment through the better and earlier identification of intrinsic properties of chemical substances. Safeplast Oy meets all applicable REACH requirements and is committed to provide our customers with information about substances in our products as required.

REACH requires actors in the supply chain to identify the presence of Substances of Very High Concern (SVHCs) that are published in the Candidate List. We review the (SVHC's) list on regular basis and in accordance with Article 33 of REACH, communicate the presence of any Candidate List substances present in the product at a concentration of >0.1% by weight.

The updated SVHC Candidate List of substances can be found at the URL below <u>https://echa.europa.eu/en/candidate-list-table</u>

Under REACH, registration of substances which are used in the manufacturing of articles do not apply to Safeplast operation. We are a <u>downstream user</u> (any natural or legal person established within the Community, other than the manufacturer or the importer, who uses a substance, either on its own or in a preparation, in the course of his industrial or professional activities) as a "Producer of articles". Downstream users of substances generally do not have registration obligations.

Safeplast Oy products are "articles" as defined in REACH Article 3(3) and do not release substances under their normal use.

Safeplast Oy products do not contain substances that would exceed defined limits of the chemicals currently listed SVHC's. Safeplast Oy will continue to work with our suppliers to ensure that all SVHC's are notified to the European Chemicals Agency, if necessary, to comply with the REACH requirement.

Safeplast Oy is fully aware of the requirements under the Restriction of Hazardous Substances in Electrical and Electronic Equipment Directive EU 2015/863 (RoHS 3), which adds four new restricted substances to the previous Directive 2011/65/EU or RoHS 2.

Safeplast Oy can confirm that its products do not contain any of the following restricted hazardous substances; Lead (Pb), Mercury (Hg), Cadmium (Cd), Hexavalent chromium (Cr6+), Polybrominated biphenyls (PBB), Polybrominated diphenyl ether (PBDE), Bis (2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) as listed under Annex II of the Directive.

## Safeplast Oy assures its customers that our products are in full compliance with the EU REACH & RoHS requirements.



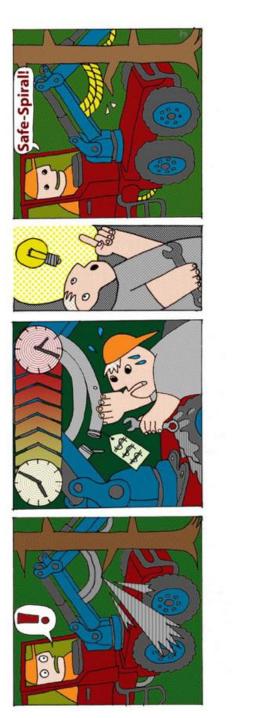


### TOLERANCES FOR OD, WALL AND PITCH

Product	Ø Outer mm	Tolerance mm	Wall mm	Tolerance mm	Pitch mm	Tolerance mm
Safe-Spiral	12	± 0.6	1.2	± 0.3	10.0	± 1.0
Safe-Spiral	16	± 0.8	1.3	± 0.3	12.0	± 1.2
Safe-Spiral	20	± 1.0	2.0	± 0.3	20.0	± 1.3
Safe-Spiral	25	± 1.5	2.2	± 0.3	21.0	± 1.5
Safe-Spiral	32	± 2.0	2.5	± 0.4	22.0	± 1.5
Safe-Spiral	40	± 2.0	2.7	± 0.4	24.0	± 2.0
Safe-Spiral	50	± 2.5	3.4	± 0.4	30.0	± 2.0
Safe-Spiral	63	± 3.5	3.7	± 0.4	37.0	± 2.0
Safe-Spiral	75	± 3.5	4.4	± 0.6	42.0	± 2.0
Safe-Spiral	90	± 4.5	4.9	± 1.0	45.0	± 2.0
Safe-Spiral	110	± 5.5	5.5	± 1.0	50.0	± 2.0
Safe-Spiral	125	± 6.5	5.9	± 1.0	52.0	± 2.0
Safe-Spiral	140	± 7.0	6.5	± 1.0	55.0	± 2.0
ECO-FLEX ECO-FLAT	16	± 1.3	1.5	± 0.3	11	± 1.0
ECO-FLEX ECO-FLAT	20	± 1.5	1.9	± 0.4	16	± 1.5
ECO-FLEX ECO-FLAT	25	± 2.0	2.2	± 0.4	18	± 1.0
ECO-FLEX ECO-FLAT	32	± 2.0	2.6	± 0.4	23	± 1.5
ECO-FLEX ECO-FLAT	40	± 3.0	2.7	± 0.5	24	± 1.0









V4/2019







Forestry



Mining





Agriculture

**Communal machinery**